



# TACHPAK® 10 & 30 Digital Process Tachometer

Part Number Series T77510 & T77530

**C€** RoHS

### **TACHPAK 30 Key Features:**

- Wide range of AC or DC power (12-30 Vdc, 80-264Vac 50-60Hz)
- Greatly improved instrument accuracy, processing speed and response time.
- Frequency, period or counter modes.
- User-defined inputs for logic level, averaging, alarm set points and hysteresis,
- Signal normalization and math functions allow mathematical manipulation of input signals.
   Results can be displayed along with user-defined units.
- Accepts sinusoidal and square wave inputs as found in variable reluctance and digital output speed sensors.
- Accepts bi-directional sensor inputs and will decode quadrature or direction signal logic
- 2 solid state relays (fast response time) and 2 mechanical relays (high power)
- Analog output: 0-20mA, 4-20mA, -20-0-(+) 20mA (can be used with bi-directional sensor)
- Two programming methods: Front panel on display or USB2.0 connectivity to PC / Windowsbased TACHLINK.
- Utility RS485 communication allows full TACHLINK function over longer distances (up to 8000 ft)
- Drives up to 8 remote displays (TACHTROL plus). A single display can be up to 1000 ft away
  with a simple RJ11 (phone jack) connection. Longer runs, cable type and number of displays
  will affect distance.
- Security mode protects unauthorized access for programming or alarm resets (through display or TACHLINK)
- Mounts to DIN rail. Power can be applied through special DIN bus when used with AI-TEK power supply.
- Environmentally hardened for temperature, vibration and shock. EMC / CE compliant to current BS/ EN directives.
- Designed and manufactured compliant with RoHS.

### **TACHPAK 10 Key Features:**

Same as TACHPAK 30 but excludes solid state relays, analog output and utility RS485

### **Programming Features:**

Programming has been greatly simplified and can be accomplished by 2 different methods. Many configurable attributes have been added to improve flexibility and function.

• Display front panel: **TACHTROL** 10 and 30 can be programmed through the integrated display/membrane panel. **TACHPAK** 10 and 30 can also be programmed in the same manner with the addition of a **TACHTROL plus** remote display. In either case programming is accomplished

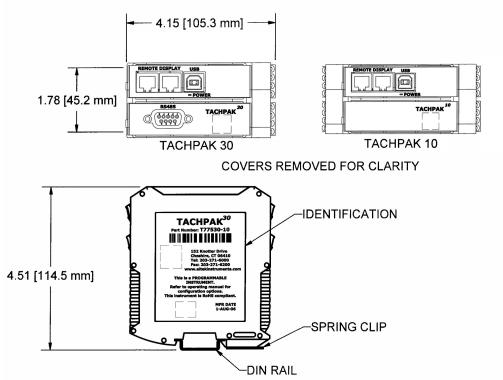
### **Programming Features continued:**

by navigating through a series of nested menus. In the case of tachometer instruments embedded in explosion proof or **NEMA 4X** enclosures, remote access solves the problem of programming by making use of an IR link to allow full front panel control via a hand-held remote.

 TACHLINK®: PC / Windows-based custom software allows the user to program all configurable attributes of TACHPAK and TACHTROL by PC via a USB2.0 or RS485 connection. In addition, the PC can be used to display data, perform security functions, diagnostics, analog output calibration and real-time data logging; all available through the TACHLINK.

### **Applications:**

- Fast response overspeed shutdown
- Petrochemical production applications
- Pump or generator alarm
- · Low speed switching
- Start-up, over/under speed switching
- Textile production applications
- · Machine control
- Paper & pulp production
- Turbine speed control
- Food processing
- Conveyor alarms
- Printing industry
- Metal production
- · Mining applications
- Test labs
- · Generator set
- Broken or slipping belt drives



Ordering P/N	Input Power	Enclosure	Net Weight (lbs.)
T77510-10	80-264 Vac/12-30 Vdc	Standard	0.6
T77510-40	80-264 Vac/12-30 Vdc	NEMA 4X	3.4
T77510-70	80-264 Vac/12-30 Vdc	Explosion Proof	24.0
T77530-10	80-264 Vac/12-30 Vdc	Standard	0.7
T77530-40	80-264 Vac/12-30 Vdc	NEMA-4X	3.5
T77530-70	80-264 Vac/12-30 Vdc	Explosion Proof	24.0

Table 2: Connection Information						
Terminal	Pin #	TACHPAK 30	TACHPAK 10			
Block						
Remote	Use RJ11 type connector. No individual breakout of pins.					
Display						
USB	Use USB "B" type connector. No individual breakout of					
	pins.					
	1,5	GND				
	2	Tx -				
RS485	3	Rx -	Not			
DB9	6	$T_X$ +	Available			
	7	Rx +				
	4,8,9	Not Used				

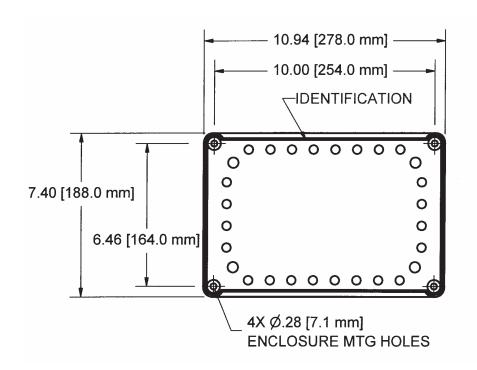
Table 3: Connection Information						
Terminal Block	Pin #	TACHPAK 30	TACHPAK 10			
	1	Input Com	Input Com			
	2	A Sig	A Sig			
TB1	3	B Sig	B Sig			
	4	Direction Input	Direction Input			
	5	Verify -	Verify -			
	6	Verify +	Verify +			
TB2	7	Reset -	Reset -			
	8	Reset +	Reset +			
	9	Analog Out +				
	10	Analog Shield	Not			
TB4	11	Analog Out -	Available			
	12	Not Used				
TB3	13	In GND	In GND			
	14	12-30 Volt In	12-30 Volt In			
	15	+12 Vdc Out	+12 Vdc Out			
	16	Out GND	Out GND			
	17	Relay 1 Com	Relay 1 Com			
	18	Relay 1 N.C.	Relay 1 N.C.			
TB5	19	Relay 1 N.O.	Relay 1 N.O.			
	20	Not Used	Not Used			
	21	Relay 2 Com	Relay 2 Com			
TB6	22	Relay 2 N.C.	Relay 2 N.C.			
	23	Relay 2 N.O.	Relay 2 N.O.			
	24	Not Used	Not Used			
TB8	25	AC/Earth Gnd	AC/Earth Gnd			
	26	Not Used	Not Used			
	27	AC Hot	AC Hot			
	28	AC Neutral	AC Neutral			
	29	Digital 1 (no polarity)				
	30	Digital 1 (no polarity)	Not			
TB7	31	Digital 2 (no polarity)	Available			
	32	Digital 2 (no polarity)				

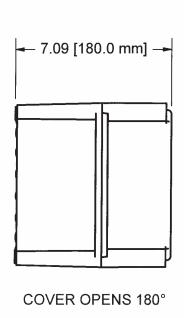
Connection to 12-30 Volt In is also available on the bottom of **TACHPAK 10 & 30**. A special DIN rail power bus adapter is available as an accessory and works with the accessory power supply.

# Al-Tek Instruments, Cheshire, CT USA

# **TACHPAK Enclosure Options**

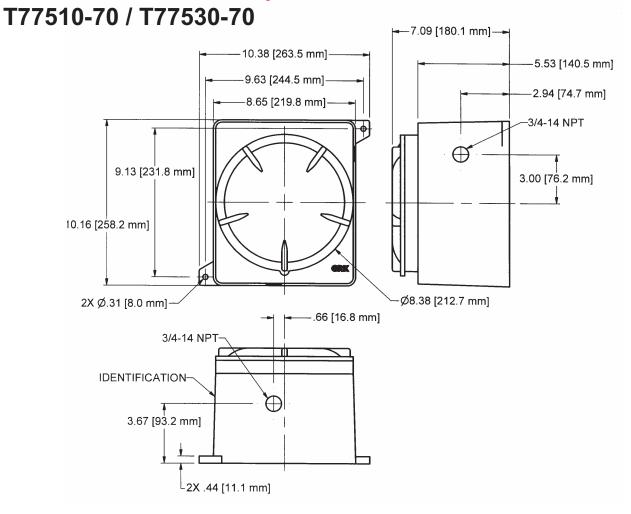
## T77510-40 / T77530-40







# **TACHPAK Enclosure Options**





### **EXPLOSION PROOF**

UL/CSA for hazardous locations Class I, Groups B, C & D; Class II, Groups E, F & G also Class I, Zone 1, Groups IIB, H2, IIA

ATEX
0102 Ex II 2 G EEx d IIC
For use in Zone 1,
Group IIC, Category 2 G,
IP66 hazardous locations

# Al-Tek Instruments, Cheshire, CT USA

## **Specifications:**

### **Electrical**

All measurements taken at 25°C unless otherwise specified.

### **Input Power**

### **Power consumption**

3.5 watts, typical for tachometer only Add 0.5 watts per remote display Add 2.0 watts for 12V out 9.5 watts max.

### **DC Voltage**

12-30 volts. Reverse polarity protected. Available on terminal blocks and din rail in parallel (TACHPAK only).

### **AC Voltage**

80-264 Vac 50-60 Hz

### **Power Sharing**

If DC input and AC input are both supplied, DC will be loaded above approximately 15 volts. Below 15Vdc input, AC will be loaded.

### **Output Power**

Regulated to 12 volts @ 150mA when input voltage is 13.6 volts and above. Below 13.6 volts, output voltage  $\approx$  input voltage -1.5V.

### **Input Signal Characteristics**

### Channel A & B

### **Frequency**

Upper Limit: 50 kHz absolute maximum

(20µsec period); 40kHz typical

Lower Limit: 0.005 Hz absolute minimum

(200 sec. period); .05 Hz typical

Minimum Pulse Width: 0.5 µsec. Wave shape: Square or Sinusoidal

### **Input Impedance**

12 kΩ typical

### **Input Sensitivity**

Upper and Lower Limit: +/-30 volts max. (AC or DC). Logic 0 and Logic 1 thresholds are user adjustable from 200mV to +28 volts in approx. 20mV steps +/-3%. 200mV peak absolute min. imput sensitivity.

### **Common Mode Rejection Ratio**

>40 db @1kHz typical

### **Electrical Isolation**

Channel A, B and Direction share common ground Channel A, B or Direction to output: 500 Vrms Channel A, B or Direction to ground: 500 Vrms

### **Verify and Reset**

### Frequency

Essentially DC, Minimum Pulse Width: 250 µsec.

### **Input Impedance**

10mA current regulated

### **Input Sensitivity**

3.5 volts min. pulse to ground

### **Common Mode Rejection Ratio**

>40 db @ DC typical

### **Electrical Isolation**

Signal to signal 500 Vrms Signal to ground 500 Vrms

### Direction

### **Frequency**

Essentially DC

Minimum Pulse Width: 0.5 µsec.

### **Input Impedance**

12 kΩ typical

### **Input Sensitivity**

Upper and Lower Limit: +/-30 volts max. (AC or DC). Logic 0 and Logic 1 thresholds are user adjustable from 0 to 28 volts in approx. 20mV steps +/-3%.

### **Common Mode Rejection Ratio**

>40 db @1kHz typical

### **Electrical Isolation**

Channel A, B and Direction share common ground

Direction to output: 500 Vrms Direction to ground: 500 Vrms

### **Output Characteristics**

### Relays (Mechanical)

### **Physical**

Form C

### Contact Rating

10A @125/250 Vac, 6A @ 277 Vac, 5A @ 100V dc, 2500 VA

### Response Time (operate and release)

Input to output 16.5 msec max. (10 msec relay only)

### **Electrical Isolation**

1500 Vrms, 1 minute coil to contacts

### **Switchpoint Accuracy**

Internal instrument accuracy to alarm setpoint: ±.005%

### Relays (Solid State)

### **Physical**

Form A

### **Contact Rating**

400mA @ 60V (AC or DC) On resistance:  $2\Omega$  max

### Response Time (operate and release)

Operate: 2 ms max, 0.8 ms typical Release: 0.5 ms max, 0.1 ms typical

### **Electrical Isolation**

500 Vrms, 1 minute

### **Switchpoint Accuracy**

Internal instrument accuracy to alarm setpoint: ±.005%

### **Analog Output**

### Ranges

0 to 20mA, 4 to 20mA, -20 to 0 to +20mA; user selectable

### Accuracy

Internal instrument accuracy: ±.005%; plus ±.05% of full scale range at room temp with 400 ohm load; ±0.1% over temp range and load range. Unit is factory calibrated. Can be re-calibrated using TACHLINK.

### Resolution

Step size: 610 nanoamps per lsb. 16 bit D/A

### Linearity

±0.02% typical

### **Loop Impedance**

100-1000  $\Omega$ 

### **Response Time**

Input to output 6.55 msec+ 1 msec settle at  $1k\Omega$  (worst case) to .1% of final value

### **Electrical Isolation**

500 Vrms continuous

### Display (applies to remote displays)

### Resolution

Black and White graphics display. 64x128 Pixels.

### **Accuracy**

±.05% of full scale

### **Communication Protocol**

RS485: 19.2kbaud, 8-n-1 protocol, Half duplex, Tachometer is bus master

### **Network**

- Multiplex up to seven displays plus one integrated display. Displays are addressable.
- With all seven displays at the end of one RJ11 6-4 cable, max length would be 125 ft (38m), limited by voltage drop in cable. Cable must be 1:1 type (not flipped), described as RJ11 6-4 reversed cable. For longer distances the RJ type cable should not be used. With #18 wire max run to a single display is 1000 ft (305m).
- Response time: 1 second update to all displays, PC and RS485

### **Electrical Isolation**

500Vrms to ground continuous

### Utility RS485

Full access to TACHLINK, single drop only

### Communication Protocol

RS485: 19.2kbaud, 8-n-1 protocol, Half duplex, Tachometer is bus master

### **Maximum Transmission Distance**

8000 ft (2400m)

### **Electrical Isolation**

500Vrms to ground continuous

### **USB**

Full access to TACHLINK, Version 1.1 / 2.0 compatible

### **Processing Platform**

PIC18F series micro controller

### Clock Speed

10MHz, ±50 ppm at room temp

### **Acquisition Time**

Basic instrument acquisition time / period 6.55 ms

### **Accuracy**

Basic instrument accuracy ±.005% (50 ppm)

### Resolution

Basic instrument resolution: ±.025% or better